

Identification of Potential Elemental Impurities Statement

Manufacturer Name: Ashland Specialty Ingredients G.P.	Contact Phone Number: 1.302.995.3400
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Material Name____Klucel[™] hydroxypropylcellulose___

Source/Type of Excipient:	Mineral	Mineral derived	Plant	_X_	_Plant derived	Synthetic	Fermentation derived
Other (explain):synthetic	product deri	ved from cellulose					

Elemental Impurity		Class	Likely to be Present		If Known, Please Identify the Expected Concentration /Units (or Range)	Analytical Method Used (and Limit of Detection if Available)	Comments regarding source of information (i.e.; frequency of testing, process understanding, etc.)	
Arsenic (inorganic)	As	1	Yes 🗌	No 🛛	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Cadmium	Cd	1	Yes 🗌	No 🖂	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Mercury (inorganic)	Hg	1	Yes 🗌	No 🛛	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Lead	Pb	1	Yes 🗌	No 🛛	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Cobalt	Со	2A	Yes 🗌	No 🛛	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Nickel	Ni	2A	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Vanadium	V	2A	Yes 🗌	No 🛛	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Silver	Ag	2B	Yes 🗌	No 🖂	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Gold	Au	2B	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Iridium	Ir	2B	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Osmium	Os	2B	Yes 🗌	No 🛛	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples



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Palladium	Pd	2B	Yes 🗌	No 🛛	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Platinum	Pt	2B	Yes 🗌	No 🛛	Unknown	<2.5 ppm	ICP-OES	6 samples
Rhodium	Rh	2B	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Ruthenium	Ru	2B	Yes 🗌	No 🛛	Unknown	<2.5 ppm	ICP-OES	6 samples
Selenium	Se	2B	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Thallium	TI	2B	Yes 🗌	No 🖂	Unknown	<2.5 ppm	ICP-OES	6 samples
Barium	Ва	3	Yes 🗌	No 🖂	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Chromium	Cr	3	Yes 🗌	No 🛛	Unknown 🗌	<2.5 ppm	ICP-OES	6 samples
Copper	Cu	3	Yes 🗌	No 🖂	Unknown 🗌	<0.5 ppm	ICP-OES	6 samples
Lithium	Li	3	Yes 🗌	No 🛛	Unknown	<2.5 ppm	ICP-OES	6 samples
Molybdenum	Мо	3	Yes 🗌	No 🖂	Unknown	<0.5 ppm	ICP-OES	6 samples
Antimony	Sb	3	Yes 🗌	No 🛛	Unknown	<0.5 ppm	ICP-OES	6 samples
Tin	Sn	3	Yes 🗌	No 🛛	Unknown	<0.5 ppm	ICP-OES	6 samples

Reference: ICH Q3D Guideline for Elemental Impurities, Dec 2014